

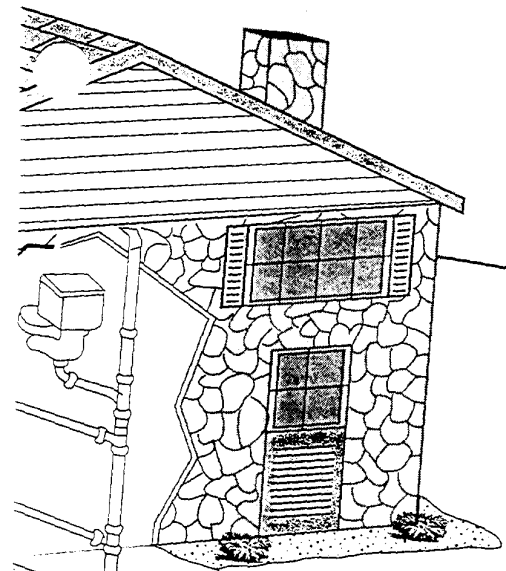
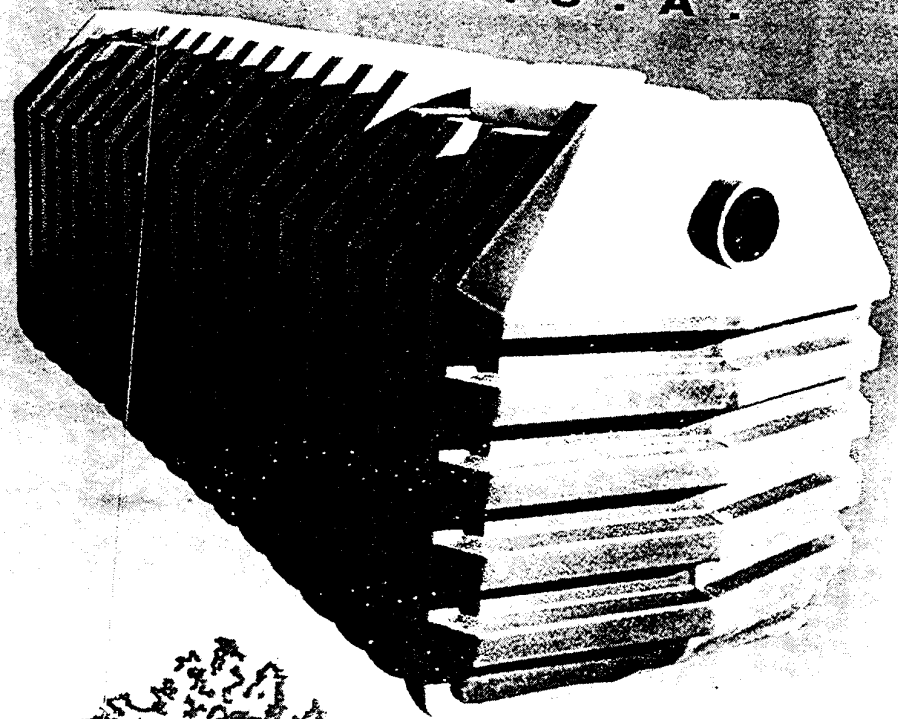
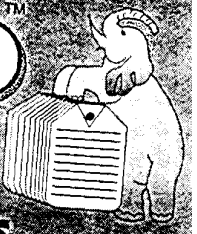
# Septic Tanks

Polyethylene

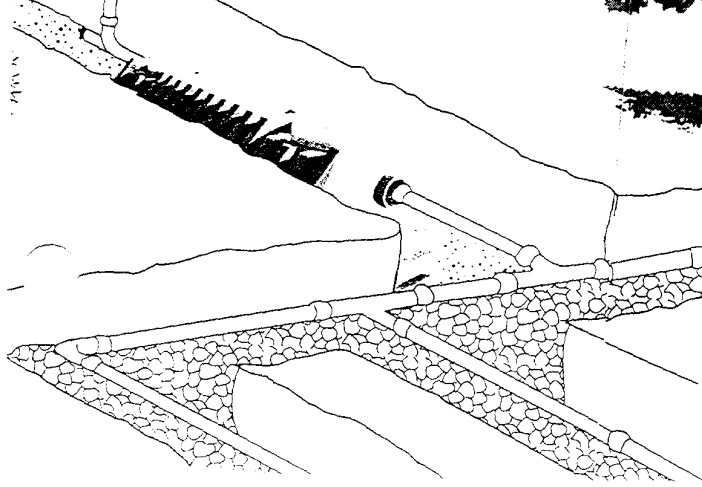
Easy handling  
Corrosion proof  
Guaranteed  
Approved  
C.S.A., B.N.Q.  
O.M.E. standards

# Enviro Plus

Septic tanks  
U.S.A.



PEOPLE  
PRODUCTS AND  
INNOVATIONS





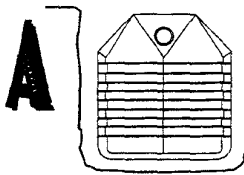
Manufacturer of Plastic Products  
Tel.: (514) 756-0531 Fax: (514) 756-1127

**Xactics Containers Ltd.**  
499, Calixa-Lavallée, Joliette, Qc  
Canada J6E 7E2



## INSTALLATION PROCEDURES FOR A POLYETHYLENE SEPTIC TANK

**Backfilling:** Never use large pieces of rock. Use sand or naturally rounded aggregate with particles 1" maximum dimension.



### EXCAVATION

Max. backfill cover 750 mm (2' 5 1/2")

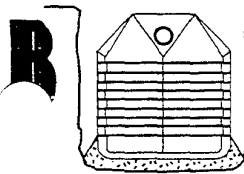
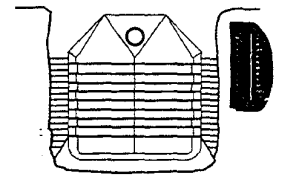
30, 48 cm (1' 0") all around

15,24 cm (6") min. in soil  
30,48 cm (12") min. in rock

### BACKFILLING EXTERIOR

Backfill with 22.86 cm (9") max. thickness layers, well compacting each layer.

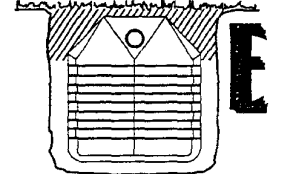
Never backfill on one side only.  
Fill the outline of the septic tank uniformly.



### PREPARATION OF BEDDING & INSTALLATION

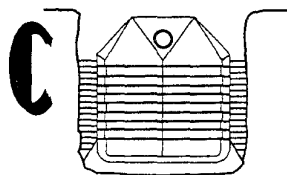
Please note direction of flow: inlet is higher than outlet.

Sand or aggregate well compacted.



### BACKFILLING THE TOP OF SEPTIC TANK

Provide inspection openings. When the septic tank is filled with water, backfill to the surrounding level.  
Max. 750 mm (2'5 1/2").



### FILLING WITH WATER & CONNECTIONS

- Fill septic tank with water
- While water-filling proceed to make other plumbing connections. The size of the inlet & outlet of the septic tank are 10.16 cm (4" standard). (Exterior diameter 11,43 cm (4 1/2"), P.V.C. A.B.S. Use connecting sleeves to fit your own piping sizes & material.

### GENERAL NOTES

- Never use sharp tools around the septic tank.
- For more information on the septic tanks or on the rules concerning the treatment of used water for isolated residences, refer to the regulations published in the "Gazette officielle du Québec", the 23rd of April 1980. For regions other than Quebec, you should always refer to the regulations of the province or state.
- Do not install septic tank and drainage field across the path of vehicles or heavy equipment, because the freezing can cause a malfunction.
- Septic or holding tank must never be installed where permanent water table is higher than the lower part of the tank.



- “Enviro-plus” polyethylene septic tanks built to last... installed fast.

- Available in various sizes to meet specified norms of C.S.A., O.M.E., B.N.Q., for septic systems installation in new home construction, or replacement of broken down concrete or other antiquated systems.

- “Enviro-plus” tanks are equipped with 20” manhole main covers c/w 8” child proof and pump out cover.

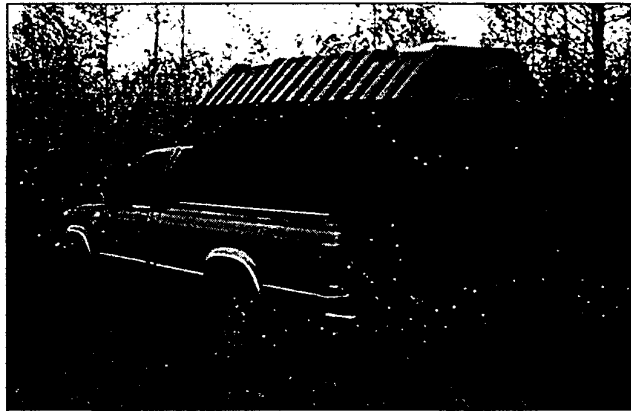
- Light weight, no need for heavy equipment may be handle by hand.

- Rotationally molded as one-piece units they are seamless and watertight; because polyethylene is unaffected by soil chemicals and by the chemicals gases present in sewage waste, “Enviro-plus” tanks will not corrode or deteriorate and require no protection from water softener salts as other tanks do.

- **Recommendations:** For a trouble free system. Installation by a licensed contractor. Empty or pump out your waste every 2-5 years. No heavy traffic on the total surface of your septic system. Identify the location of the covers for easy service.

- Always consult your local municipale regulations or health department.

- In winter time do not remove or compact the snow on your septic system, has this will destroy the insulating factor.



**OTHER PRODUCT LINES AVAILABLE**

- Polyethylene storage tanks: 50 to 2200 gals.
- Dumping carts and carts: 32 models
- Double wall insulated containers
- Single wall containers
- Plastic pallets
- 20 liters (5 gals) Liquids packaging container
- Modular floating docks: **CANDOCK**
- Floats for docks
- Custom molding: Rotational
- Custom molding: Blow molding



**Xactics Containers Ltd.**

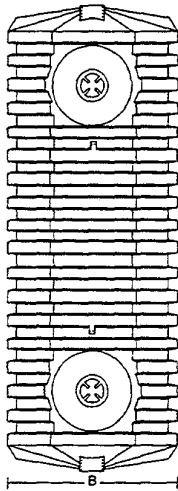
499, Calixa-Lavallée Street,  
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J6E 7E2

1 (800) 668-9228  
TEL.: 1 (514) 756-0531  
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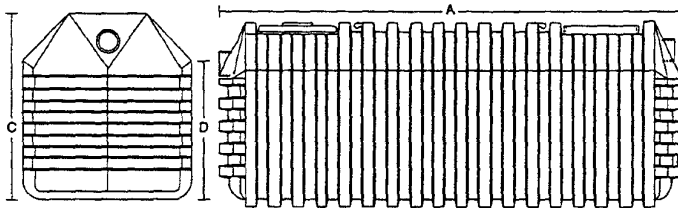
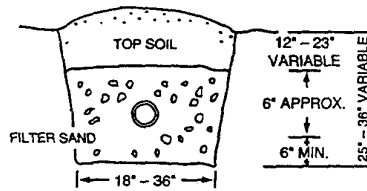
**DISTRIBUTOR:**

Its founder, Mr. Denis Guibault, innovator of the first Canadian polyethylene septic tank in 1973, has decided to continue contributing to the betterment of the environment by offering an improved model to the public.

The "Enviro-plus" septic tanks are guaranteed for life (20 years) and will not be affected by foreign soil acids, moulded in one piece and ribbed for strength, designed by our engineers using the latest computer assisted technology. They also can be used as holding tanks for drinking water.



*Quality polyethylene septic tanks installed fast built to last.*



U.S. TECHNICAL DATA: SEPTIC TANKS

Model	11200	12300	13400	14500	15605	16500	17475
Working capacity							Pumping Station
U.S. Gallons	600	750	900	1000	1000	1500	125
Total capacity							
Holding tanks							
U.S. Gallons	720	900	1080	1150	1190	1665	155
Dimensions							
Length	90"	109"	125"	131"	119"	145"	
Width	48"	48"	48"	48"	49"	52"	34"
Height	53"	53"	53"	53"	62"	63"	45"
Outlet Height	39"	39"	39"	39"	48"	49"	30"
Shipping Weight	Lb	330	365	410	440	440	550

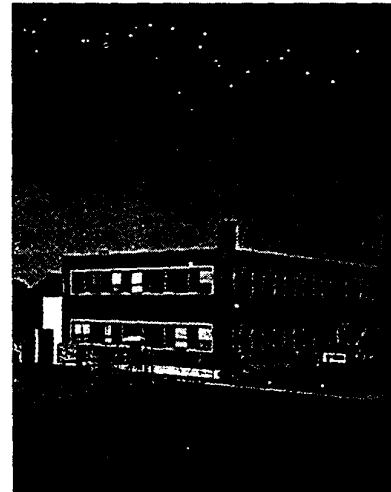
NOTE: 39" TOP BURIAL DEPTH

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polyethylene is  
d by soil chemicals  
ne chemicals gases  
in sewage waste,  
plus" tanks will not  
or deteriorate and  
no protection from  
fener salts as other

• **Recommendations:**  
trouble free sys  
Installation by a lice  
contractor. Empty or  
out your waste every  
years. No heavy traffi  
the total surface of  
septic system. Identify  
location of the covers  
easy service.

• Always consult your  
municipale regulation:  
health depa  
ment.

• In winter  
do not rem  
or compact  
snow on y  
septic syst  
has this  
destroy the ir  
lating factor.



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