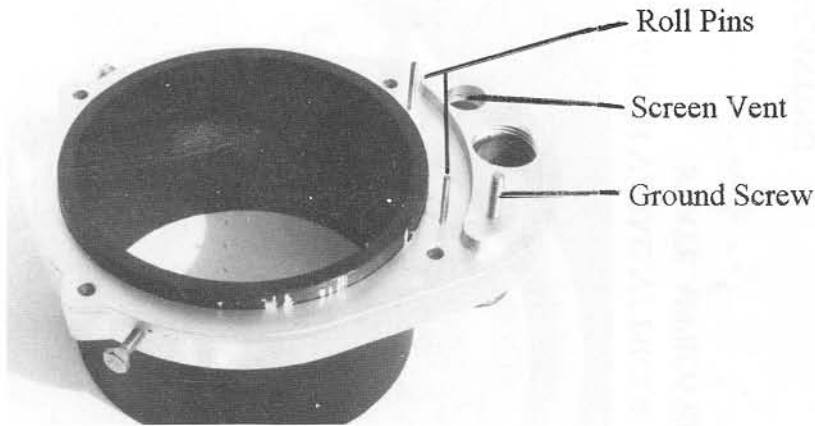


ASSEMBLY INSTRUCTIONS
6" ALUMINUM WELL CAP

STEP 1



Drive in Roll Pins, Screw in 1/4 x 1-1/4" S.S. Ground Screw from bottom. Place Clamp Ring over Well Casing 7/16" down and screw in Clamp Ring S.S. Bolts. (Firm)

STEP 2

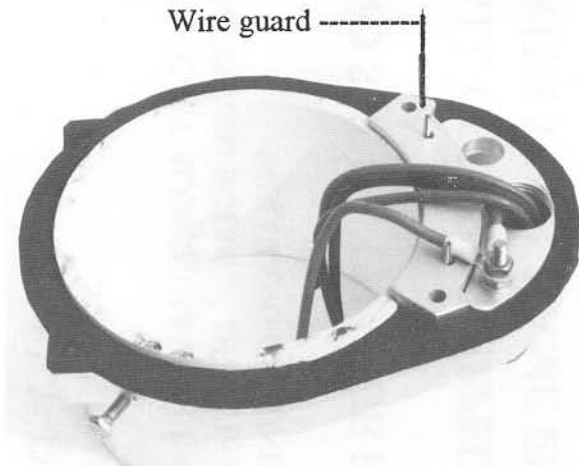


Place Gasket over Roll Pins and --stretch around-- Well Casing to match Bolt holes.

Note 2: S.S. = STAINLESS STEEL.

Step 3

Place Wire Guard over Roll Pins and Well Casing. Put Ground wire from house on ground screw first with 1 washer and S.S. nut. ---(SEE NOTE 1)--- Put Pump ground on 2nd. between 2 washers and one nut. Place all wires between Roll Pin Guides.



Step 4

Place Well Cap over Gasket and fasten with four 1/4" x 1- 3/4" S.S. Bolts and nuts. (Hold nut with finger in socket of clamp ring and tighten bolt, nut will wedge in socket to stay). Re-tighten clamp ring Bolts.



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